APPENDIX C

LOW PRESSURE SEWER DESIGN REPORT

Brower Woods

Low Pressure Sewer Design

Water

ReSource Technologies

> Brandon Shugart – Applications Engineer Water Resource Technologies, LLC Your Source for LPS Design and Supply

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Section 1 - Introduction

A. Project Description

Brower Woods is a residential subdivision that consists of 100 homes that are currently be serviced by septic tanks. The Mattituck Wastewater Department is evaluating the feasibility of upgrading the subdivision to city sewer that will connect to an off-site wastewater treatment facility.

B. Project Map

Brower Woods subdivision is in Mattituck, New York bounded by north property line of the residences on the north side of Woodcliff Drive to the north, Grand Avenue to the east, and Mattituck Creek to the west and south as shown in Figure 1.



Figure 1 - Project Area from Google Earth

C. Future Land Use

The site is zoned residential and appears to be almost fully developed.

Section 2 – Design Requirements

The main design requirements are to provide a low cost solution for a sewer collection system without the need for a master lift station and deep excavations. Other goals include keeping disruption and environmental impacts to a minimum and avoid inflow and infiltration by reducing stormwater impacts at the receiving wastewater treatment plant. The design should also incorporate prepackaged Environment One stations with SPD grinder pumps and wet well / dry well basins.

Section 3 – Design Constraints

A. Topography

Based on information found on Google Earth (Google Earth, 2013) the project area is relatively flat with moderate slopes suggesting that a trenching method of force main installation is practical.

B. Force main location

The force main will be located in the right-of-ways of the project area. The force main will be routed to avoid existing utilities and maintain the required separation of potable water mains. A profile view generated from Google Earth is shown below in Figure 2.



Figure 2 - Force Main profile from Google Earth (2013).

C. Discharge location

The discharge location is a proposed wastewater treatment facility at the corner of Reeve Road and East Mill Road.

D. Pipe sizing constraints

The force main throughout the project shall be sized to a minimum to ensure velocities greater than 2.0 feet per second (fps) to achieve pipe scouring and less than 4.0 fps to avoid water hammer effects. It is assumed that no other properties will be serviced with this project's force main so the pipe size should also be limited as to not allow the addition off site connections to the system.

Section 4 - Flow Calculations

This section outlines the procedure to estimating the average daily flow for a typical home within the project area and determines the flows that will impact the existing sewer system.

A. Average Daily Flow

Published guides for Suffolk County were used for estimating sewer. The following is a summary of the calculated flows that were used in the design:

Residential Single Family per dwelling unit:

3 bedrooms home = 300 GPD

ADF = (300 GPD) / (24 hr x 60 min/hr) = 0.21 gallons per minute (GPM)

Flows at treatment facility:

(100 homes X 300 GPD) = 30,000 GPD

ADF = (30,000 GPD) / (24hr x 60 min/hr) = 20.83 GPM

(based on a 24 hour design day period)

Due to the individual storage capacity at each home, pump stations throughout the system run at different times. Therefore a more appropriate flow rate for the treatment plant should be based off the analysis in Section 5 of this report.

Maximum flow rate = 99 GPM in Zone 24.

Section 5 – Hydraulic Analysis

This section outlines the design of low pressure sewer system. It discussed the methodology used, additional design assumptions and constraints, and shows the calculations that were necessary to complete the design. A cost estimate breakdown is provided at the end of this section.

Methodology

The preliminary pressure sewer pipe sizing analysis was performed using the data collected. This was run through the Environment One Low Pressure Sewer Design Software that employs their Flow Velocity and Friction Head Loss vs. Pumps in Simultaneous Operation Spreadsheet (R. Paul Farrell, 2000) as shown in Figure 3.

Table 3 MAXIMUM NUMBER OF GRINDER PUMP CORES OPERATING DAILY											
Number of Grinder Pump Cores Connected	Maximum Daily Number of Grinder Pump Cores Operating Simultaneously										
1	1										
2-3	2										
4-9	3										
10-18	4										
19-30	5										
31-50	6										
51-80	7										
81-113	8										
114-146	9										
147-179	10										
180-212	11										
213-245	12										
246-278	13										
279-311	14										
312-344	15										
345-377	16										
378-410	17										
411-443	18										
444-476	19										
477-509	20										
510-542	21										
543-575	22										
576-608	23										
609-641	24										
642-674	25										
675–707	26										
708–740	27										
741–773	28										
774–806	29										
807–839	30										
840-872	31										
873-905	32										
906-938	33										
939-971	34										
972-1,004	35										

Figure 3 - Maximum number of grinder pump cores operating daily.

Calculations

Figure 4 shows the results of the pipe sizing analysis. Computations are based on the Hazen-Williams formula for friction loss (Equation 1), using calculations of cross-sectional area and flow rate to determine pipe sizes that create "self-cleaning" velocities of approximately 2.0 fps or higher. A <u>"C" factor of 150, SDR 11 High Density Polyethylene (HDPE 4710)</u> pipe and daily flow per unit of <u>300 gallons per day</u> are also used.

$$h_L = \frac{4.73L}{C^{1.85}D^{4.87}}Q^{1.85} \qquad \text{(Equation 1)}$$

Where:

L = the length of pipe in feet

C = Hazen-Williams roughness coefficient

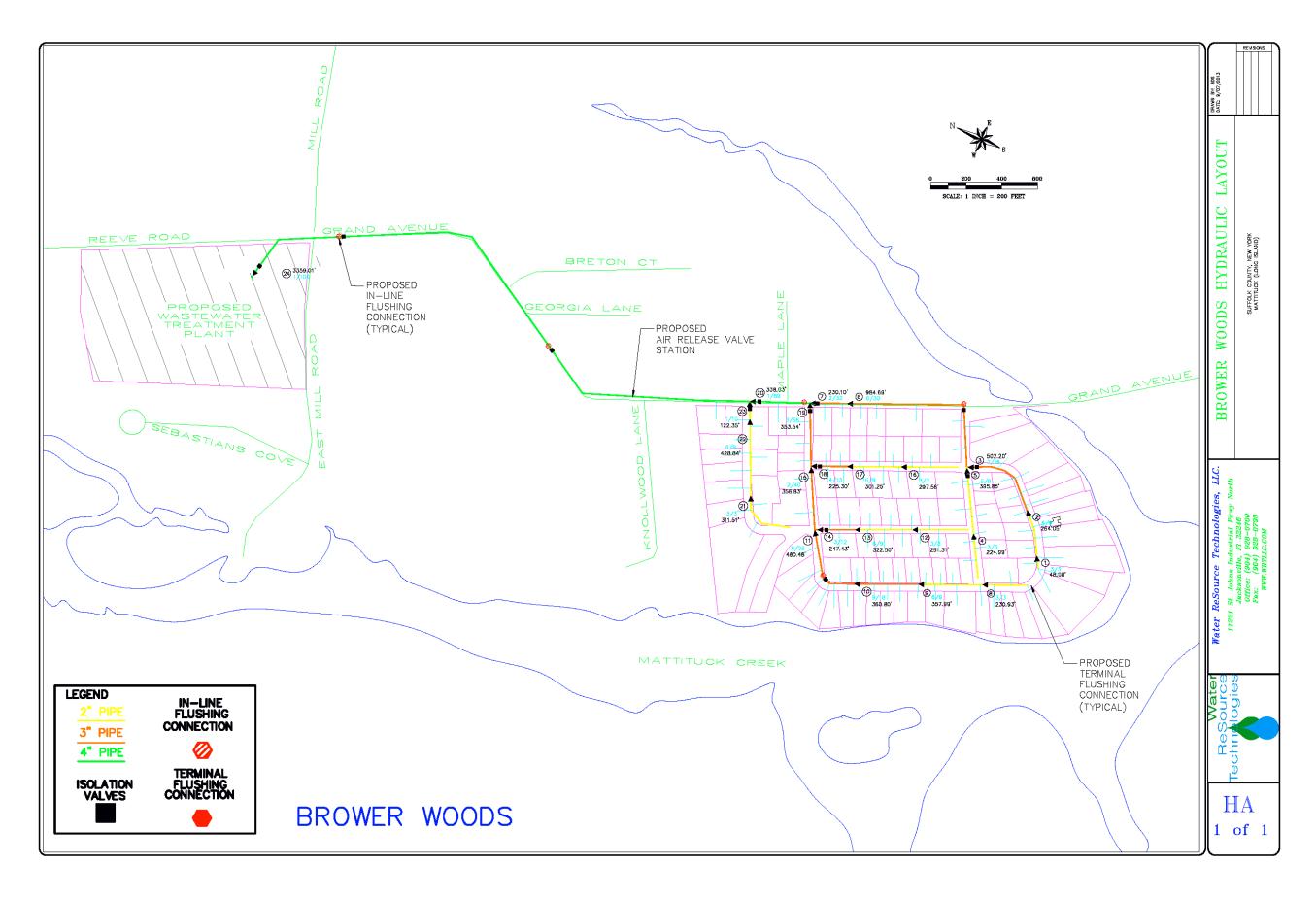
D = the pipe diameter in feet

Q = the flow rate
$$\frac{ft^3}{sec}$$

There are 100 grinder pumps represented in the following hydraulic model of the proposed system. The model is composed of 24 "zones" illustrating the hydraulic character of each section of the system as shown in Figure 5 below. The highest Total Dynamic Head generated is approximately 116.85 feet. This is within the pump's operating range of up to 185 feet. Flow velocity approximates or exceeds 2.0 feet per second throughout the system. These characteristics and low retention time indicate a reliable, low-maintenance system.

Zone	Destination	Number Of Cores	Accumulated	Residential	Accumulated	Maximum Number	Maximum	Pipe	Actual	Maximum	Length	Friction	Friction	Accumulated	Maximum	Minimum	Static	Total	Gal Per	Capacity	Average	Average	Average	Accumulate
Number	Zone	Connected	Total Of Cores	Connection	Residential	Of Simultaneous	Flow In	Size	Pipe Inside	Velocity	Of Main	Loss Factor	Loss	Friction Loss	Main	Pump	Head	Dynamic	100 Lineal	Of	Daily	Fluid Changes	Retention	Retention
		This Zone	This Zone	EDUs	EDUs	Operations	GPM	(Inch)	Diameter	(FPS)	This Zone	(FT/100 FT)	This Zone	(Feet)	Elevation	Elevation	(Feet)	Head (Ft)	Feet	Zone	Flow	Per Day	Time (Hr)	Time (Hr)
De diameters used for (unless otherwise noted) : SDR 11 PE Pipe (US)						Power:	240 Volt 60 Hz						·				Constant	for inside rough	ness of "C" =	150				
.00	2.00	3.00	3.00	3.00	3.00	2	21	2.00	1.92	2.36	48.08	1.19	0.57	59.99	60.00	15.00	45	104.99	14.99	7.21	900	124.85	0.19	4.02
.00	3.00	6.00	9.00	6.00	9.00	3	33	2.00	1.92	3.61	264.05	2.62	6.91	59.41	60.00	20.00	40	99.41	14.99	39.59	2,700	68.20	0.35	3.82
.00	6.00	7.00	16.00	7.00	16.00	4	44	3.00	2.83	2.27	502.20	0.71	3.55	52.51	60.00	20.00	40	92.51	32.58	163.63	4,800	29.34	0.82	3.47
00	5.00	3.00	3.00	3.00	3.00	2	21	2.00	1.92	2.38	224.99	1.21	2.72	62.37	60.00	20.00	40	102.37	14.99	33.73	900	26.68	0.90	4.15
	6.00			5.00	8.00	3	33	2.00	1.92	3.68	395.85	2.70	10.69		60.00	25.00	35	94.65	14.99	59.35	2,400	40.44	0.59	3.25
	7.00			6.00	30.00	5	55	3.00	2.83	2.83	984.69	1.06	10.41		60.00	15.00	45	93.96	32.58	320.83	9,000	28.05	0.86	2.65
.00	20.00	2.00	32.00	2.00	32.00	6	71	3.00	2.83	3.64	230.10	1.69	3.89	38.55	60.00	25.00	35	73.55	32.58	74.97	9,600	128.05	0.19	1.80
.00	9.00	3.00	3.00	3.00	3.00	2	20	2.00	1.92	2.26	230.93	1.09	2.52	66.85	60.00	10.00	50	116.85	14.99	34.62	900	25.99	0.92	4.41
	10.00			6.00	9.00	3	31	2.00	1.92	3.42	357.99	2.36	8.44		60.00	10.00	50	114.33	14.99	53.67	2,700	50.31	0.32	3.49
	11.00			9.00	18.00	4	43	3.00	2.83	2.20	360.80	0.67	2.41		60.00	15.00	45	100.89	32.58	117.55	5,400	45.94	0.52	3.01
	15.00			8.00	26.00	5	54	3.00	2.83	2.78	480.48	1.03	4.93		60.00	15.00	45	98.48	32.58	156.55	7,800	49.82	0.48	2.49
2.00	13.00		3.00	3.00	3.00	2	22	2.00	1.92	2.42	291.31	1.25	3.64		60.00	25.00	35	97.76	14.99	43.67	900	20.61	1.16	4.14
	14.00			6.00	9.00	3	33	2.00	1.92	3.68	322.50	2.71	8.74		60.00	25.00	35	94.12	14.99	48.35	2,700	55.84	0.43	2.97
	15.00			3.00	12.00	4	46	3.00	2.83	2.33	247.43	0.74	1.83		60.00	25.00	35	85.38	32.58	80.62	3,600	44.66	0.54	2.55
5.00	19.00	2.00	40.00	2.00	40.00	6	69	3.00	2.83	3.52	356.83	1.59	5.66	48.55	60.00	25.00	35	83.55	32.58	116.26	12,000	103.22	0.23	2.01
6.00	17.00	3.00	3.00	3.00	3.00	2	22	2.00	1.92	2.47	297.56	1.30	3.86	56.97	60.00	25.00	35	91.97	14.99	44.61	900	20.17	1.19	3.82
7.00	18.00	6.00	9.00	6.00	9.00	3	34	2.00	1.92	3.76	301.25	2.82	8.49	53.11	60.00	25.00	35	88.11	14.99	45.16	2,700	59.78	0.40	2.63
8.00	19.00	4.00	13.00	4.00	13.00	4	46	3.00	2.83	2.38	225.30	0.77	1.73	44.62	60.00	25.00	35	79.62	32.58	73.41	3,900	53.13	0.45	2.23
9.00	20.00	3.00	56.00	3.00	56.00	7	85	3.00	2.83	4.33	353.54	2.33	8.23	42.89	60.00	35.00	25	67.89	32.58	115.19	16,800	145.85	0.16	1.78
0.00	24.00	1.00	89.00	1.00	89.00	8	99	4.00	3.63	3.07	338.03	0.92	3.12	34.66	60.00	35.00	25	59.66	53.85	182.02	26,700	146.69	0.16	1.61
1.00	22.00	3.00	3.00	3.00	3.00	2	22	2.00	1.92	2.42	311.51	1.24	3.87	53.64	60.00	15.00	45	98.64	14.99	46.70	900	19.27	1.25	3.41
	23.00			6.00	9.00	3	33	2.00	1.92	3.67	428.84	2.70	11.57		60.00	15.00	45	94.78	14.99	64.29	2,700	41.99	0.57	2.17
	24.00		10.00	1.00	10.00	4	48	2.00	1.92	5.37	122.35	5.44	6.66		60.00	30.00	30	68.20	14.99	18.34	3,000	163.55	0.15	1.59
4.00	0.00	1.00	100.00	1.00	100.00	8	100	4.00	3.63	3.10	3359.01	0.94	31.54	31.54	60.00	35.00	25	56.54	53.85	1808.72	30,000	16.59	1.45	1.45
otals/Max		100.00									11,035.62	2		67			50	117						

Figure 4 -Hydraulic analysis based on use of Environment One SPD pumps.



Section 6 – Recommended Design

Recommended Design

This section outlines the system components recommended based on the assumptions in the design criteria section and the completed hydraulic analysis.

Station Selection

The size, efficiency and operating economy of the DH071 (shown in Figure 6) makes it the best choice for single dwellings, waterfront property, subdivision developments and marinas. The DH071 is ideally suited for both new and existing communities. The DH071 grinder pump station is a complete unit that includes: the grinder pump, check valve, HDPE (high density polyethylene) tank and controls. The DH071 is packaged into a single complete unit, ready for installation. All solids are ground into fine particles, allowing them to pass easily through the pump, check valve and small diameter pipelines. Even objects not normally found in sewage, such as plastic, rubber, fiber, wood, etc., are ground into fine particles. The 1 1/4-inch discharge connection is adaptable to any piping materials, thereby allowing us to meet your local code requirements. The tank is made of tough corrosion resistant HDPE. The optimum tank capacity of 70 gallons is based on computer studies of water usage patterns. A single DH071 is ideal for one, average single-family home and can also be used for up to two average single-family homes where codes allow and with consent of the factory. This model can accommodate flows of 700 GPD. The internal check valve assembly, located in the grinder pump, is custom-designed for non-clog, trouble-free operation. The grinder pump is automatically activated and runs infrequently for very short periods. The annual energy consumption is typically that of a 40-watt light bulb. Units are available for indoor and outdoor installations. Outdoor units are designed to accommodate a wide range of burial depths.

Station comes complete with simplex control panel. Many different panel configurations are available to meet contractor/homeowner preferences and specific local requirements. Enclosed in this report are the specifications and technical details for the package



Figure 6 - Environment One DH071 Grinder Pump Station.

Station Selection - Alternative

Suffolk County may require a duplex pump station for each home. In such an event Environment One's DH152 (shown in Figure 7) is rated for 3,000 GPD and has a greater storage capacity then the DH-071 model. The size, efficiency and operating economy of the DH152 make it an ideal choice for larger residential homes, multiple dwellings, waterfront property, subdivision developments and marinas. The DH152 is ideally suited for both new and existing communities. The DH152 grinder pump station is a complete unit that includes: two grinder pumps with check valves, HDPE (high density polyethylene) tank and controls. The DH152 is packaged into a single complete unit, ready for installation. All solids are ground into fine particles, allowing them to pass easily through the pump, check valve and small diameter pipelines. Even objects not normally found in sewage, such as plastic, rubber, fiber, wood, etc., are ground into fine particles. The 1-1/4-inch discharge connection is adaptable to any piping materials, thereby allowing it to meet local code requirements. The tough, corrosion-resistant tank is made of HDPE (high density polyethylene). The optimum tank capacity of 150 gallons is based on computer studies of water usage patterns. A single DH152 is ideal for small commercial use. The internal check valve assembly, located in each grinder pump, is custom-designed for non-clog, trouble-free operation. The grinder pump is automatically activated and runs infrequently for very short periods. The annual energy consumption is typically that of a 40-watt light bulb. Units are designed to accommodate a wide range of burial depths.

Station comes complete with alternating duplex panel. Many different panel configurations are available to meet contractor/homeowner preferences and specific local requirements. See Appendix B for additional product information and Appendix C for specifications.



Figure 7 - Environment One DH152-93 Grinder Pump Station.

Pipe, Valves, and Fittings

This section outlines all the various system components required for a well operating low pressure sewer design. Complete product information for everything mentioned in this section is enclosed with this report.

Force Main

It is recommended that a uniform cover be over the force main per local code or for frost protection. Trenchless methods, such a directional drilling, are recommended for infrastructure improvements to reduce any disruption in the project area. High Density Polyethylene (HDPE 4710) SDR 11 pipe is recommended for use with directional boring or open trench cuts. HDPE pipe is a superior product that is field welded to provide a seamless pipe network that has a 100 year life expectancy. By eliminating mechanical and glue joints it reduces overall construction cost and eliminates potential I & I problems that are inherent with all other pipe networks. No boring conflicts or dewatering activities are foreseen.

Lateral Kits

All Environment One grinder pumps have an integrated check valve on the pump, but as an added protection WRT Lateral Kits, which consist of one (1) 1-1/4" HDPE Check Valve and one (1) 1-1/4" HDPE Ball Valve, are recommended to be installed in the discharge line between the pump station and the discharge point to protect the pump stations from the high pressures of the force main and prevent any sanitary sewer overflows (SSO) in the event that a lateral line between a pump station and the force main connection is damaged. It is normally acceptable to have the lateral kit with the curb stop installed near other utility shut off valves for convenience of access. It is also acceptable in some cases to have it installed right at the pump station. A stainless steel Uni-lateral, which consists of a shut-off and a check valve integrated as one piece, is available as an alternative to the HDPE check valve mentioned above

Air Release Valve Stations

Air release valves (ARV) are an important tool for surge dampening and suppression. Accurate air valve specification, location and sizing are vitally essential for effective, efficient liquid flow and for sufficient pressure surge dampening and suppression. Since air bubbles tend to travel a short distance past a summit in the downstream direction, it is good practice to locate the ARV on a manifold about six feet long, located just past the summit on the downstream side. The following guidelines will avoid water hammer during massive air release if, as the last air leaves the line, a solid water column suddenly arrives at the vent opening. For manual valves, the vent opening should be less than one tenth the pipe diameter; for automatic values, the opening should be either less than 1/10 or greater than 1/4 the pipe's diameter. The inherent ability to pump air/water mixtures is a strong point of semi-positive displacement pumps and a weakness of centrifugals. A centrifugal can become "airbound" from air in the casing or gas pockets in the pipeline. Especially troublesome are the so-called "running traps" created when a nominally flat line exhibits a series of shallow vertical undulations. These traps in series behave exactly as if the line were partially obstructed, creating a series of additive friction head losses. Since a centrifugal style pumps less at increased heads, the flow in an airbound line will decrease, the velocity will decrease correspondingly and the air bubble will grow larger. Ultimately, it is possible to drive the centrifugal back on its curve to "shutoff," at which point the system becomes inoperative. The inherent air pumping ability of an SPD pump, combined with its constant flow characteristic (even at abnormally high heads), means that it will not be rendered inoperative by these conditions that centrifugal pumps just can't handle.

Combination air release valves stations which consist of an HDPE basin (traffic bearing and non-traffic bearing models are available), a shut-off valve, and an isolation valve. General recommended valve placement is just beyond peaks of 25 feet or more on the down flow side of the peak and/or at intervals of 2,000 to 2,500 feet. One ARV is recommended for this system. It is recommended that it be installed on Grand Avenue just north of Knollwood Lane as shown in Figure 5. ARV's can also be equipped with a cam and groove fitting to double as an in-line flushing connection.

Flushing connections

Flushing connections, sometimes referred to as cleanout valves, are used only in the rarest of occasions to remove any blockages that may occur and to maintain the force main by cleaning them with large volumes of fresh water as prescribed by local municipalities. Flushing connections are vital to any low pressure sewer system that will be developed in phases. During construction the designed flow rates may not be achieved resulting in a velocity lower than the scouring velocity of 2.0 fps. In that case suspended solids have the potential to fall out during long periods of non-use and may contribute to a blockage over time. It is recommended that these be installed at 1,000 to 1,500 feet intervals and at branch ends and junctions.

Isolation Valves

Isolation valves are used to isolate (shut-off) a particular branch of the force main for maintenance activities such as flushing of the lines. They are also often used to isolate force mains that are not in use – especially when a development is constructed in phases. Isolation valves consist of an HDPE ball valve with a curb box for access. Curb boxes designs are available to accommodate on street (traffic rated) and off street locations. It is recommended that these be installed at all branch junctions. Isolation valves are integral parts to ARV's and Flushing connections stations.

Section 7 – Budget Information

Brower Woods – Mattituck, New York Grinder Pump Pressure Sewer Collection System System Cost Prepared for Natural Systems Utilities

Qty	Item	Unit Cost	Extended Cost
0500 15		¢1.05	
9500 LF	1 1/4" HDPE SDR 9	\$1.05	\$9,975.00
3600 LF	2" HDPE SDR 11	\$2.05	\$7,380.00
3800 LF	3" HDPE SDR 11	\$3.10	\$11,780.00
3700 LF	4" HDPE SDR 11	\$4.75	\$ <u>17,575.00</u>
	11,600 Feet of HDPE Force Main		\$46,710.00
100	1 ¹ / ₄ " SS lateral kit assemblies	\$300.00	\$30.000.00
6	2" HDPE Terminal Flushing Connections	\$\$1,500.00	\$9,000.00
5	2" HDPE In-line Flushing Connections	\$1,550.00	\$7,750.00
13	HDPE Isolation Ball Valves	\$800.00	<u>\$10,400.00</u>
	Valves & Cleanouts		\$57,150.00
100	DH071-93 Simplex Station with Panel	\$4,213.00	\$421,300.00
	Stations		\$421,300.00
		Total Cost:	\$525,160.00
		Total Cost per home:	,
If Duplex Stati	ons are required		
100	DH152-93 Duplex Station with Panel	\$8,586.00	\$858,600.00
	Stations		\$858,600.00
		Total Cost:	\$962,460.00
		Total Cost per home:	\$9,624.60

*** SEE DISCLAIMERS BELOW ***

Disclaimers:

- Does not include labor or installation costs.
- Does not include applicable taxes.
- We can only include costs for what is foreseen as needed; unforeseen costs (i.e. dewatering, permitting, special use fees, etc) are difficult to predict.

These figures do not include engineering, permits, easements, asphalt (Directional boring should keep asphalt repair and replacement to a minimum.), etc.

Works Cited

Google Earth. (2013, March 28). Retrieved March 28, 2013, from Google: http://www.googlemaps.com

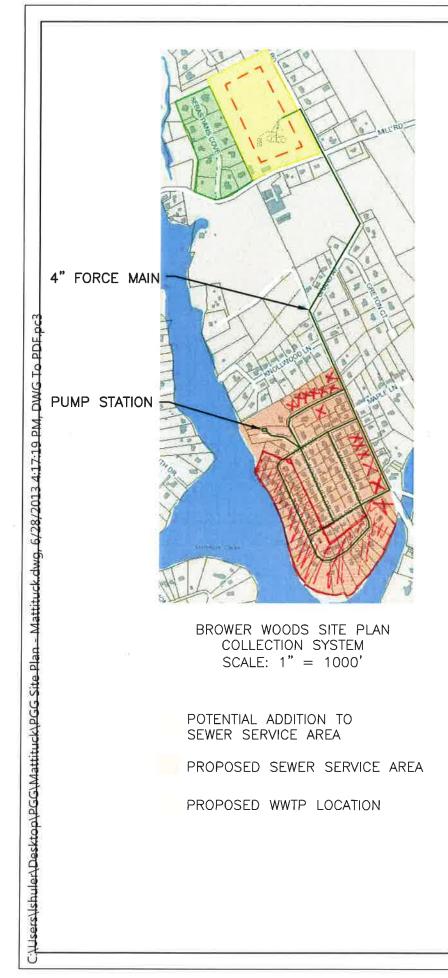
R. Paul Farrell, J. (2000). *Handbook of Grinder Pumps and Pressure Sewer Systems*. Niskayuna, NY: Environment One Corporation.

APPENDICES

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APPENDIX A: SITE LAYOUT & MAPS

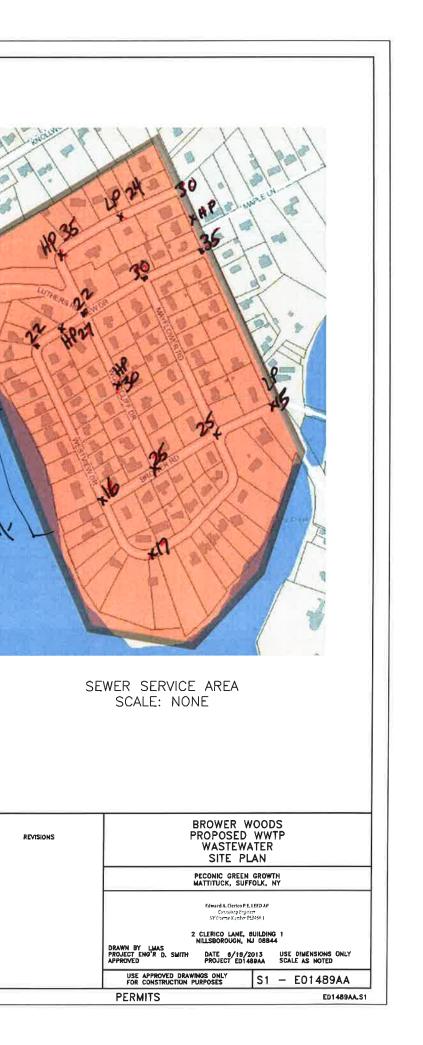
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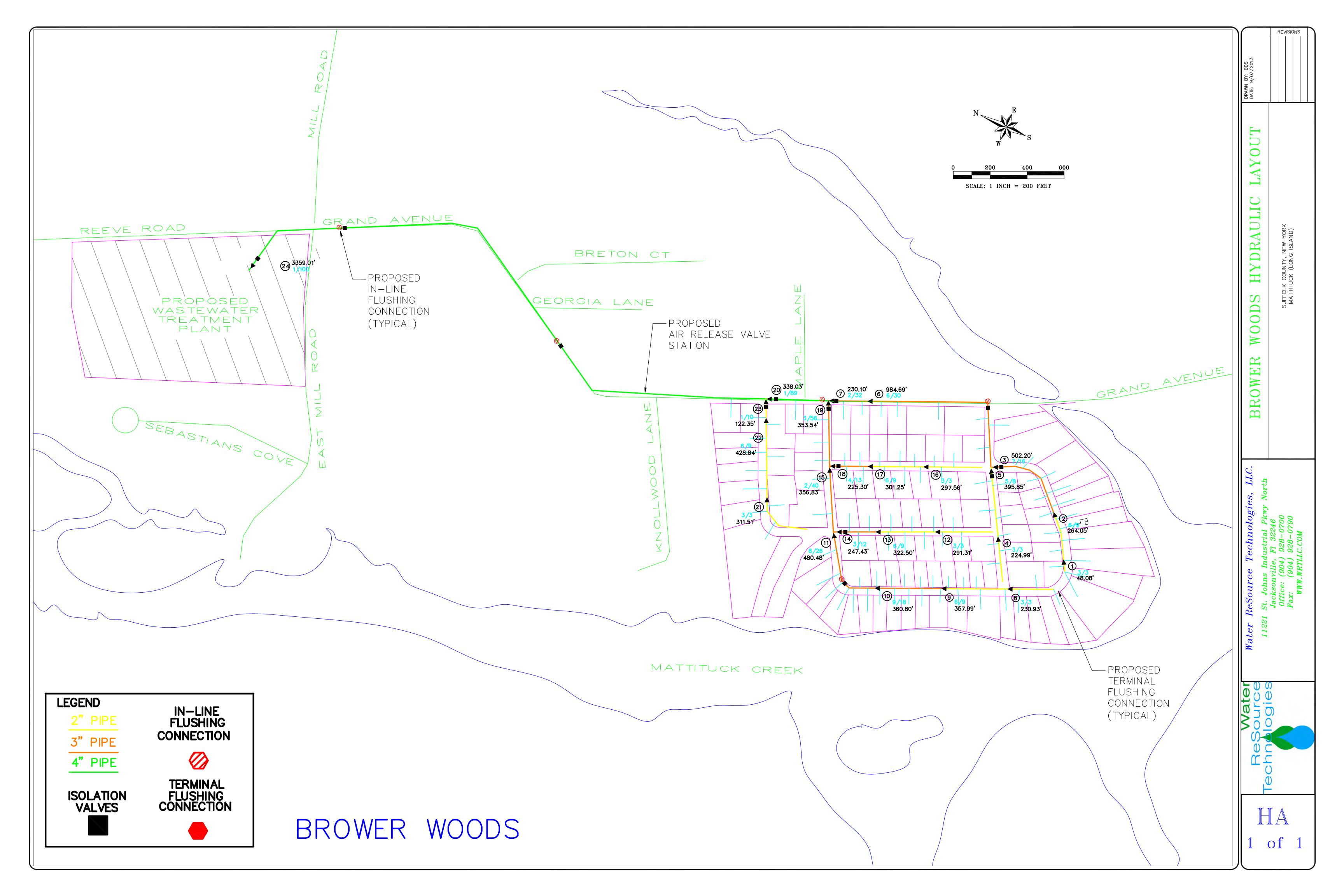


ALTERNATIVE 1 NATURAL WASTEWATER TREATMENT PLANT SCALE: NONE

19 Homes REMARED 43 GN LPS







	ter Resource Technologies													
Preliminary Pipe Sizing Analysis														
Your Name:	Brandon Shugart													
Enter Project Header Line 1:	Brower Woods]												
Enter Project Header Line 2:	Natural Systems Utilities													
Enter "C" Factor:	Select Pipe Type:													
150	SDR 11 PE Pipe (US)	-												
Enter GPD / Dwelling:	Select Power Requirements:													
300	240 Volt 60 Hz	•												



Water ReSource Technologies

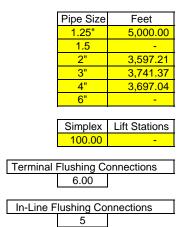
PRELIMINARY PRESSURE SEWER -- PIPE SIZING AND BRANCH ANALYSIS

Water Resource Technologies

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877.978.4286

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Zone	Destination	Number Of Cores	Accumulated	Residential	Accumulated	Maximum Number	Maximum	Pipe	Actual	Maximum	Length	Friction	Friction	Accumulated	Maximun	n Minimum	Static	Total	Gal Per	Capacity	Average	Average	Average	Accumulated
Number	Zone	Connected	Total Of Cores	Connection	Residential	Of Simultaneous	Flow In	Size	Pipe Inside	Velocity	Of Main	Loss Factor	Loss	Friction Loss	Main	Pump	Head	Dynamic	100 Lineal	Of	Daily	Fluid Changes	Retention	Retention
		This Zone	This Zone	EDUs	EDUs	Operations	GPM	(Inch)	Diameter	(FPS)	This Zone	(FT/100 FT)	This Zone	(Feet)	Elevation	n Elevation	(Feet)	Head (Ft)	Feet	Zone	Flow	Per Day	Time (Hr)	Time (Hr)
Pipe diameters	used for (unle	ess otherwise noted)	:	SDR 11 PE Pip	be (US)	· · · · ·			3	Power:	240 Volt 60 Hz				;		· . · ·		* .		Constant	for inside roug	hness of "C" =	150
1.00	2.00	3.00	3.00	3.00	3.00	2	21	2.00	1.92	2.36	48.08	1.19	0.57	59.99	60.00	15.00	45	104.99	14.99	7.21	900	124.85	0.19	4.02
2.00	3.00	6.00	+	6.00	9.00	3	33	2.00	1.92	3.61	264.05	2.62	6.91	59.41	60.00	20.00	40	99.41	14.99	39.59	2,700	68.20	0.35	3.82
3.00	6.00	7.00	16.00	7.00	16.00	4	44	3.00	2.83	2.27	502.20	0.71	3.55	52.51	60.00	20.00	40	92.51	32.58	163.63	4,800	29.34	0.82	3.47
																							_	
4.00	5.00	3.00	3.00	3.00	3.00	2	21	2.00	1.92	2.38	224.99	1.21	2.72		60.00	20.00	40	102.37	14.99	33.73	900	26.68	0.90	4.15
5.00	6.00	5.00		5.00	8.00	3	33	2.00	1.92	3.68	395.85	2.70	10.69		60.00	25.00	35	94.65	14.99	59.35	2,400	40.44	0.59	3.25
6.00	7.00	6.00		6.00	30.00	5	55	3.00	2.83	2.83	984.69	1.06	10.41		60.00	15.00	45	93.96	32.58	320.83	9,000	28.05	0.86	2.65
7.00	20.00	2.00	32.00	2.00	32.00	6	71	3.00	2.83	3.64	230.10	1.69	3.89	38.55	60.00	25.00	35	73.55	32.58	74.97	9,600	128.05	0.19	1.80
8.00	9.00	3.00	3.00	3.00	3.00	2	20	2.00	1.92	2.26	230.93	1.09	2.52	66.85	60.00	10.00	50	116.85	14.99	34.62	900	25.99	0.92	4.41
9.00	10.00	6.00		6.00	9.00	3	31	2.00	1.92	3.42	357.99	2.36	8.44		60.00	10.00	50	114.33	14.99	53.67	2,700	50.31	0.48	3.49
10.00	11.00	9.00		9.00	18.00	4	43	3.00	2.83	2.20	360.80	0.67	2.41	55.89	60.00	15.00	45	100.89	32.58	117.55	5.400	45.94	0.52	3.01
11.00	15.00	8.00		8.00	26.00	5	54	3.00	2.83	2.78	480.48	1.03	4.93		60.00	15.00	45	98.48	32.58	156.55	7,800	49.82	0.48	2.49
									1												· · · · · · · · · · · · · · · · · · ·			
12.00	13.00	3.00	3.00	3.00	3.00	2	22	2.00	1.92	2.42	291.31	1.25	3.64	62.76	60.00	25.00	35	97.76	14.99	43.67	900	20.61	1.16	4.14
13.00	14.00	6.00	9.00	6.00	9.00	3	33	2.00	1.92	3.68	322.50	2.71	8.74	59.12	60.00	25.00	35	94.12	14.99	48.35	2,700	55.84	0.43	2.97
14.00	15.00	3.00	12.00	3.00	12.00	4	46	3.00	2.83	2.33	247.43	0.74	1.83	50.38	60.00	25.00	35	85.38	32.58	80.62	3,600	44.66	0.54	2.55
15.00	19.00	2.00	40.00	2.00	40.00	6	69	3.00	2.83	3.52	356.83	1.59	5.66	48.55	60.00	25.00	35	83.55	32.58	116.26	12,000	103.22	0.23	2.01
16.00	17.00	3.00		3.00	3.00	2	22	2.00	1.92	2.47	297.56	1.30	3.86		60.00	25.00	35	91.97	14.99	44.61	900	20.17	1.19	3.82
17.00	18.00	6.00	+	6.00	9.00	3	34	2.00	1.92	3.76	301.25	2.82	8.49		60.00	25.00	35	88.11	14.99	45.16	2,700	59.78	0.40	2.63
18.00	19.00	4.00		4.00	13.00	4	46	3.00	2.83	2.38	225.30	0.77	1.73		60.00	25.00	35	79.62	32.58	73.41	3,900	53.13	0.45	2.23
19.00	20.00	3.00		3.00	56.00	7	85	3.00	2.83	4.33	353.54	2.33	8.23		60.00	35.00	25	67.89	32.58	115.19	16,800	145.85	0.16	1.78
20.00	24.00	1.00	89.00	1.00	89.00	8	99	4.00	3.63	3.07	338.03	0.92	3.12	34.66	60.00	35.00	25	59.66	53.85	182.02	26,700	146.69	0.16	1.61
21.00	22.00	3.00	3.00	3.00	3.00	2	22	2.00	1.92	2.42	311.51	1.24	3.87	53.64	60.00	15.00	45	98.64	14.99	46.70	900	19.27	1.25	3.41
21.00	23.00	6.00		6.00	9.00	3	33	2.00	1.92	3.67	428.84	2.70	11.57		60.00	15.00	45	94.78	14.99	64.29	2.700	41.99	0.57	2.17
23.00	24.00	1.00		1.00	10.00	4	48	2.00	1.92	5.37	122.35	5.44	6.66	38.20	60.00	30.00	30	68.20	14.99	18.34	3,000	163.55	0.15	1.59
24.00	0.00	1.00		1.00	100.00	8	100	4.00	3.63	3.10	3359.01	0.94	31.54		60.00	35.00	25	56.54	53.85	1808.72	30,000	16.59	1.45	1.45
																	-				/		-	
Totals/Max		100.00									11,035.62	2		67	,		50	117						4



<- Pipe length shown here is based on 50' per home. Some lots will require more than others.

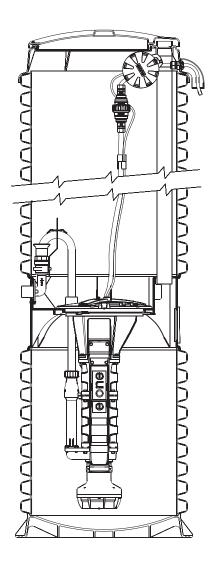


APPENDIX B: PRODUCT DETAILS

11221 St. Johns Industrial Pkwy North • Jacksonville • Florida • 32246 Phone: 904.928.0700 • Fax: 904.927.0790 www.WRTLLC.com



DH071



- Patent Numbers: 5,752,315 5,562,254 5,439,180
- * Discharge data includes loss through check valve, which is minimal.

NA0050P01

General Applications

The size, efficiency and operating economy of the DH071 make it your best choice for single dwellings, waterfront property, subdivision developments and marinas. The DH071 is ideally suited for both new and existing communities.

General Features

The DH071 grinder pump station is a complete unit that includes: the grinder pump, check valve, HDPE (high density polyethylene) tank and controls. The DH071 is packaged into a single complete unit, ready for installation.

All solids are ground into fine particles, allowing them to pass easily through the pump, check valve and small diameter pipelines. Even objects not normally found in sewage, such as plastic, rubber, fiber, wood, etc., are ground into fine particles.

The 1 1/4-inch discharge connection is adaptable to any piping materials, thereby allowing us to meet your local code requirements.

The tank is made of tough corrosionresistant HDPE. The optimum tank capacity of 70 gallons is based on computer studies of water usage patterns. A single DH071 is ideal for one, average single-family home and can also be used for up to two average single-family homes where codes allow and with consent of the factory. This model can accommodate flows of 700 GPD.

The internal check valve assembly, located in the grinder pump, is custom-designed for non-clog, troublefree operation. The grinder pump is automatically activated and runs infrequently for very short periods. The annual energy consumption is typically that of a 40watt light bulb.

Units are available for indoor and outdoor installations. Outdoor units are designed to accommodate a wide range of burial depths.

Operational Information

Motor

1 hp, 1,725 rpm, high torque, capacitor start, thermally protected, 120/ 240V, 60 Hz, 1 phase

Inlet Connections

4-inch inlet grommet standard for DWV pipe. Other inlet configurations available from the factory.

Discharge Connections

Pump discharge terminates in 1 1/4inch NPT female thread. Can easily be adapted to 1 1/4-inch PVC pipe or any other material required by local codes.

Discharge*

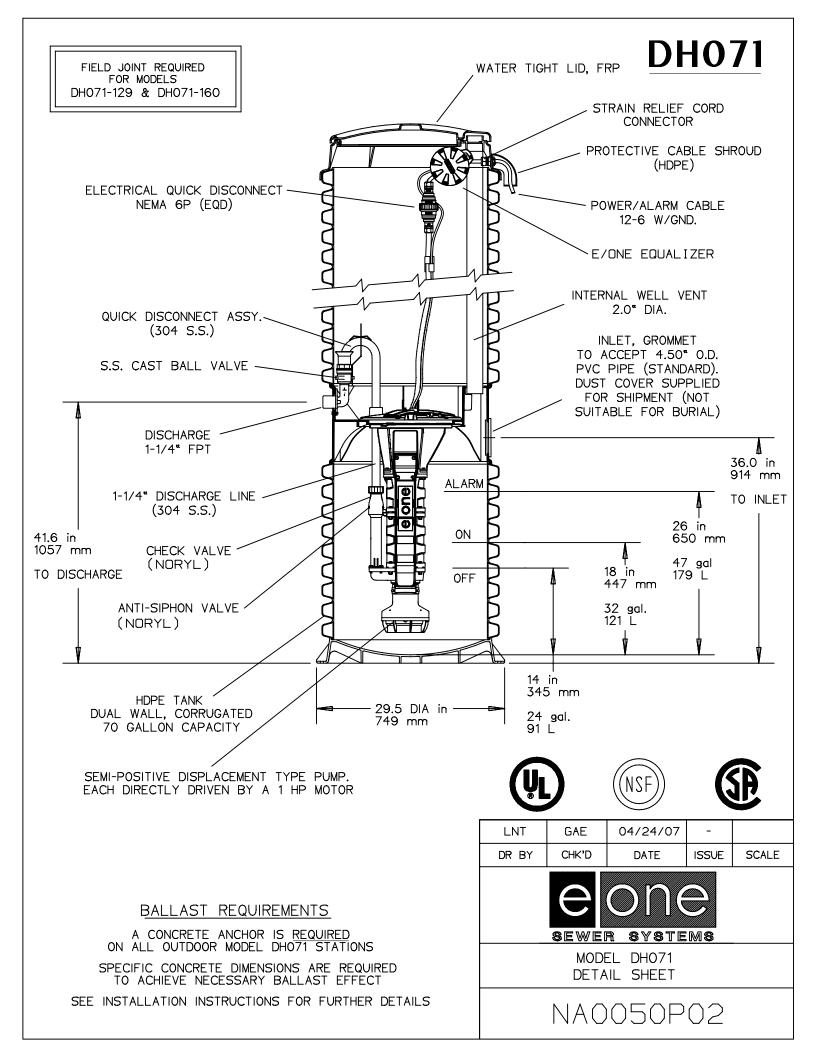
15 gpm at 0 psig

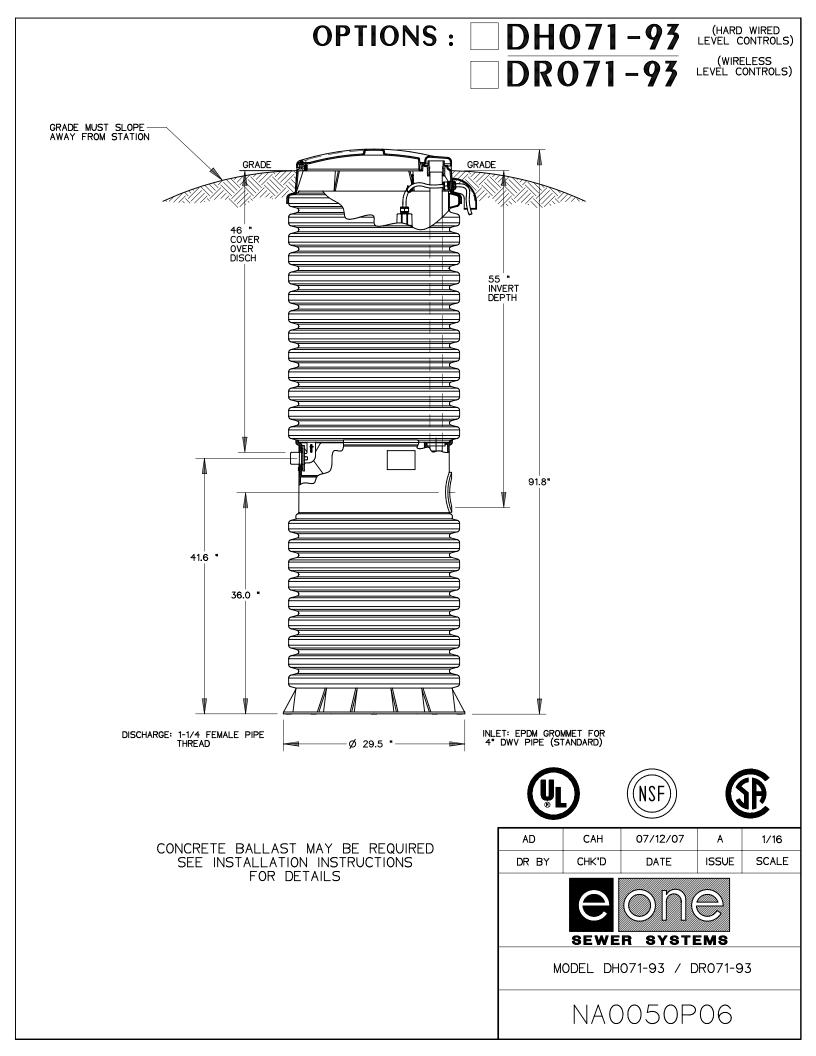
11 gpm at 40 psig

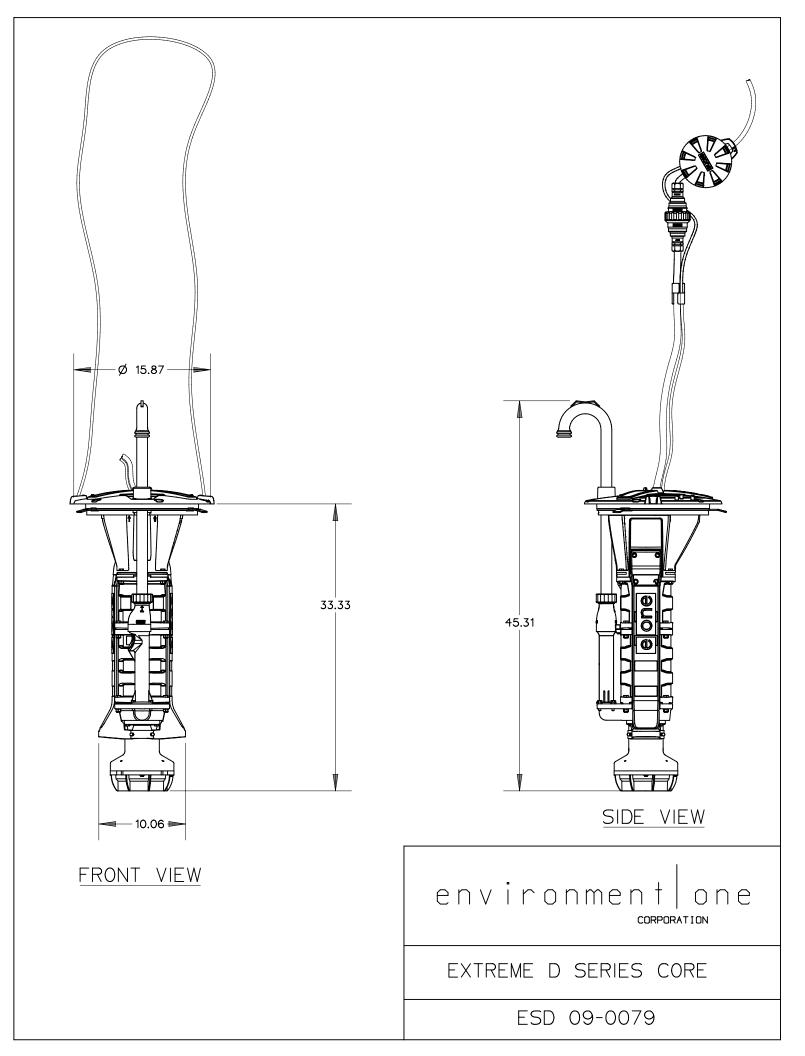
7.8 gpm at 80 psig

Overload Capacity

The maximum pressure that the pump can generate is limited by the motor characteristics. The motor generates a pressure well below the rating of the piping and appurtenances. The automatic reset feature does not require manual operation following overload.











Alarm Panel — Basic Package

Description

The E/One Sentry panels are custom designed for use with Environment One grinder pump stations. They can be configured to meet the needs of your application, from basic alarm indication to advanced warning of pending service requirements.

E/One Sentry panels are supplied with audible and visual high level alarms. They are easily installed in accordance with relevant national and local codes. Standard panels are approved by UL, CSA, CE and NSF to ensure high quality and safety.

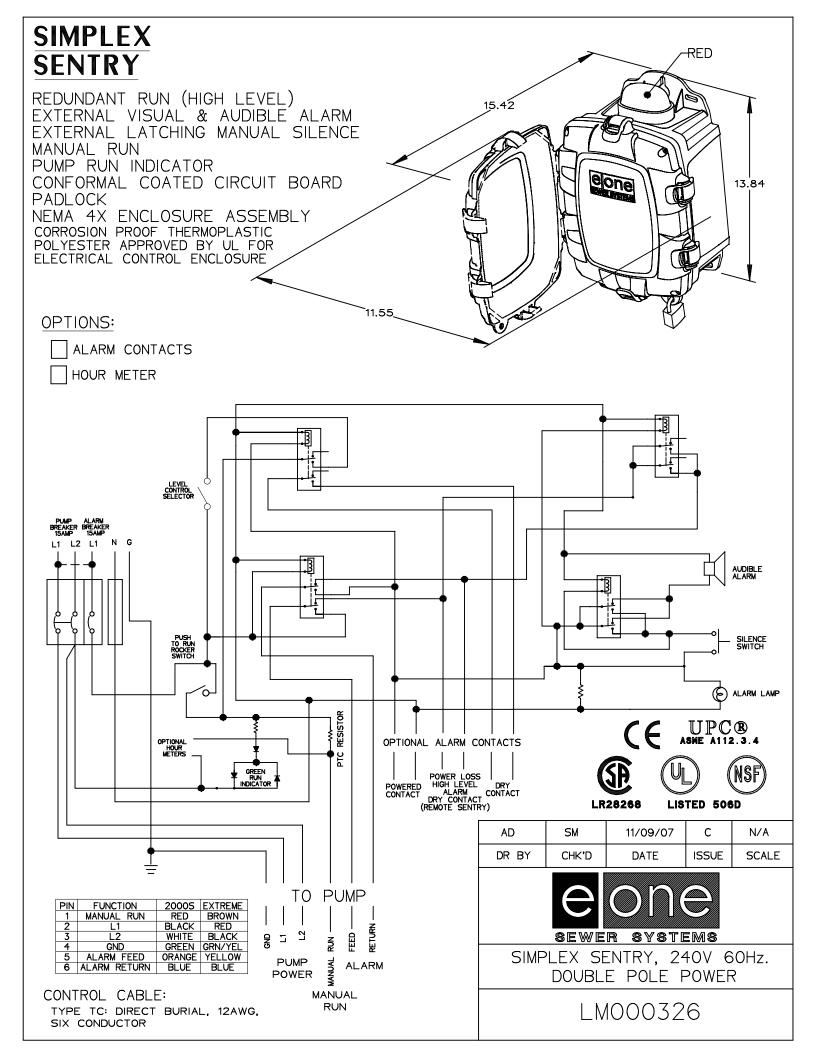
The panel features a corrosion-proof, NEMA 4X-rated, thermoplastic enclosure. A padlock is provided to prevent unauthorized entry (safety front).

Features

Circuit breakers, 240 or 120 VAC service Terminal blocks and ground lugs Audible alarm with manual silence Manual run feature and run indicator Redundant "Start" function with high level alarm Safety front — authorized personnel only when locked Conformal-coated alarm board (both sides) Alarm board overload protection

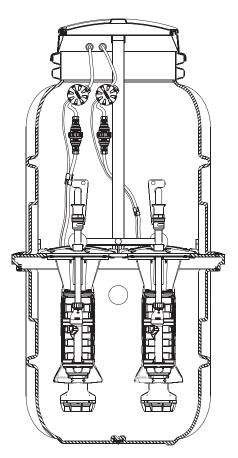
Please consult factory for special applications.







DH152/DR152



- Patent Numbers: 5,752,315 5,562,254 5,439,180
- * Discharge data includes loss through check valve, which is minimal.
- NA0052P01

General Features

The DH152 or DR152 grinder pump station is a complete unit that includes: two grinder pumps with check valves, HDPE (high density polyethylene) tank and controls. The DH152 or DR152 is packaged into a single complete unit, ready for installation.

The DH152 is the "hardwired," or "wired," model where a cable connects the motor controls to the level controls through watertight penetrations.

The DR152 is the "radio frequency identification" (RFID), or "wireless," model that uses wireless technology to communicate between the level controls and the motor controls.

All solids are ground into fine particles, allowing them to pass easily through the pump, check valve and smalldiameter pipelines. Even objects that are not normally found in sewage, such as plastic, rubber, fiber, wood, etc., are ground into fine particles.

The 1 1/4-inch discharge connection is adaptable to any piping materials, thereby allowing it to meet local code requirements.

The tank is made of tough corrosionresistant HDPE. The optimum tank capacity of 150 gallons is based on computer studies of water usage patterns. A single DH152 or DR152 is ideal for up to four average, singlefamily homes, and can also be used for up to 12 average, single-family homes with the consent of the factory. This model can accommodate flows of 3000 GPD.

The internal check valve assembly, located in each grinder pump, is custom-designed for non-clog, troublefree operation. The grinder pump is automatically activated and runs infrequently for very short periods. The annual energy consumption is typically that of a 40watt light bulb.

Units are available for indoor and outdoor installations. Outdoor units are designed to accommodate a wide range of burial depths.

Operational Information

Motor

1 hp, 1,725 rpm, high torque, capacitor start, thermally protected, 120/240V, 60 Hz, 1 phase

Inlet Connections

4-inch inlet grommet standard for DWV pipe. Other inlet configurations available from the factory.

Discharge Connections

Pump discharge terminates in 1 1/4inch NPT female thread. Can easily be adapted to 1 1/4-inch PVC pipe or any other material required by local codes.

Discharge*

15 gpm at 0 psig (per pump)

11 gpm at 40 psig (per pump)

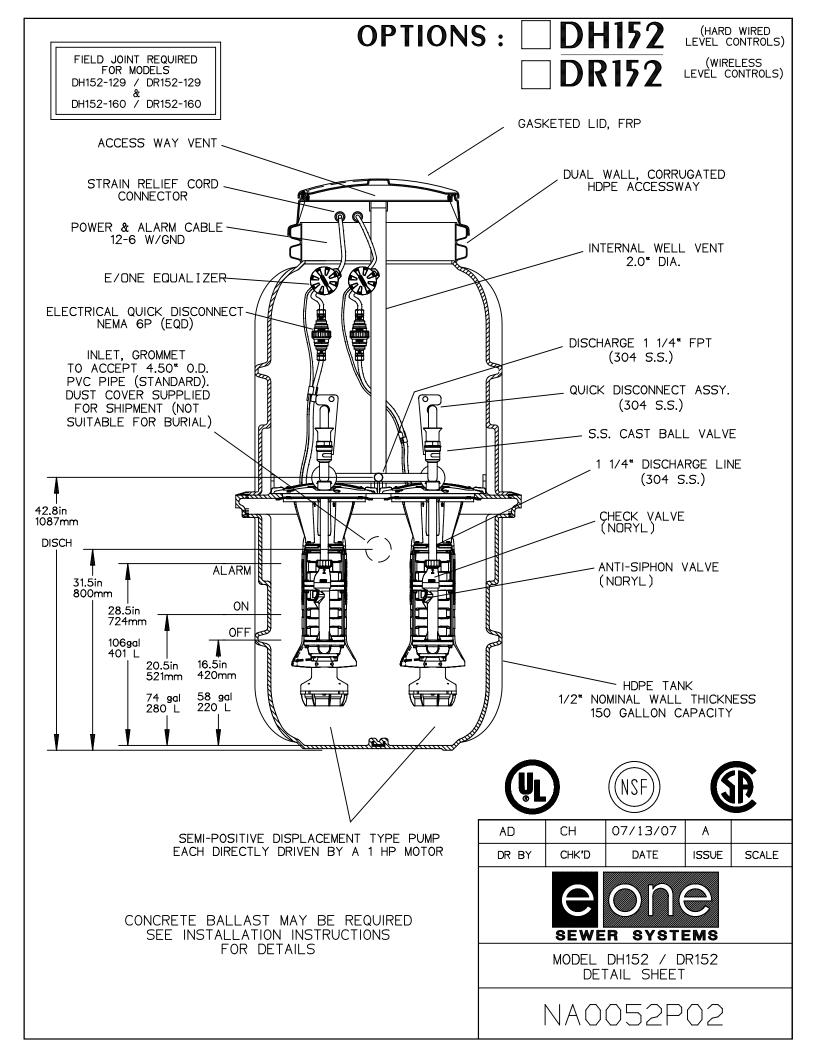
7.8 gpm at 80 psig (per pump)

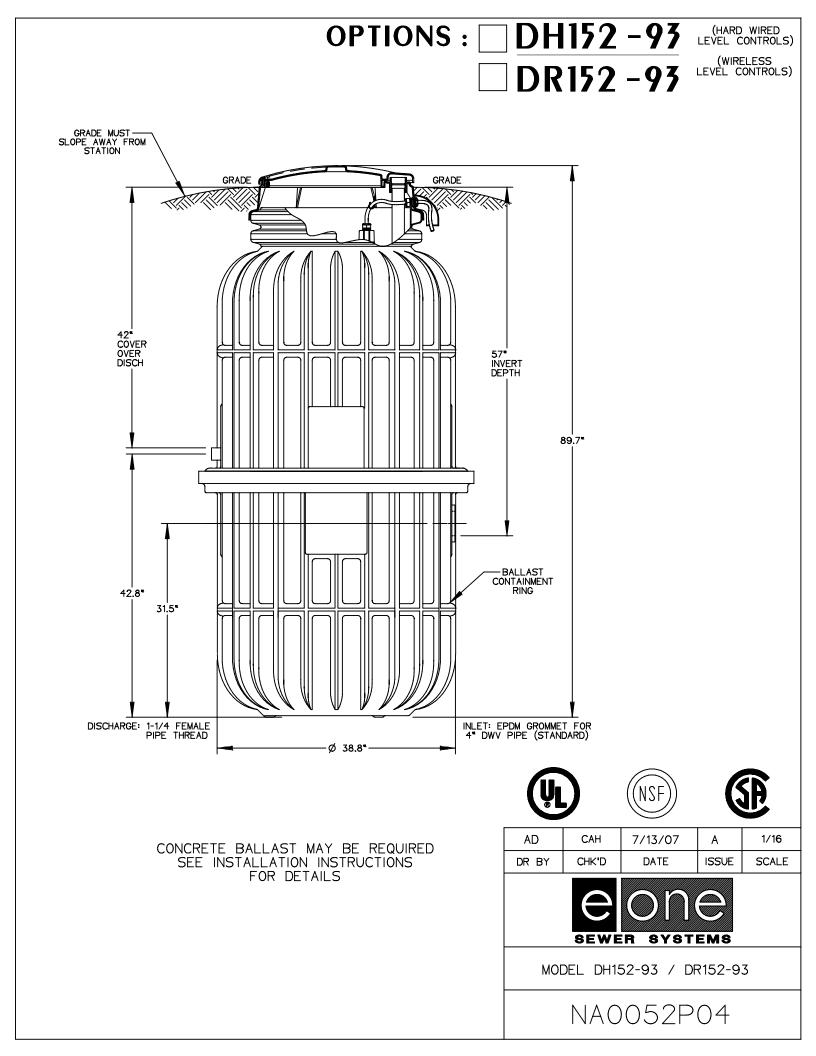
Control Panel

This station is designed to use the Alternating Control Panel, MOD T260.

Overload Capacity

The maximum pressure that the pump can generate is limited by the motor characteristics. The motor generates a pressure well below the rating of the piping and appurtenances. The automatic reset feature does not require manual operation following overload.

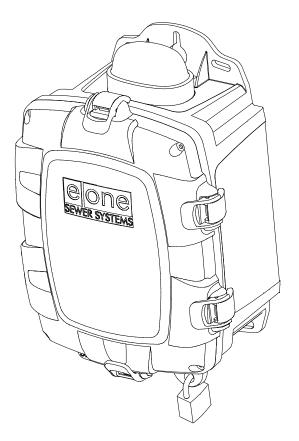








Duplex Alternating Alarm Panel



Description

The T260 Duplex Alternating Alarm panel is custom designed for use with Environment One duplex grinder pump stations.

Duplex grinder pump stations, a station with two grinder pumps, require the pumping load to be shared equally between the two pumps. Under normal conditions, one pump removes the accumulated sewage from the grinder pump basin. After 24 hours, the T260 Alternating Panel toggles the electrical supply power to the pump that was idle. If the sewage level reaches the alarm level, the two grinder pumps will operate simultaneously for 3 to 4 minutes. If, after that time, the sewage is not below the alarm level, the alarm circuit is engaged.

The T260 Alternating Panel is supplied with audible and visual high water level alarms. The panel is easily installed in accordance with relevant national and local codes.

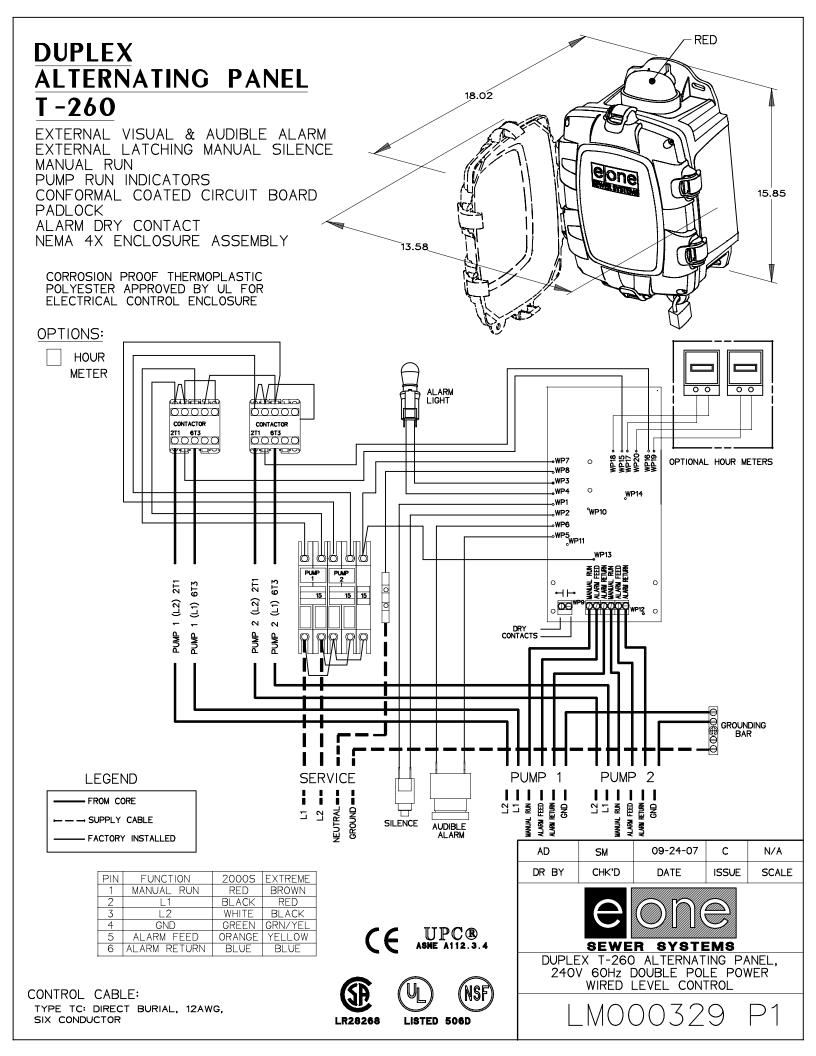
The T260 Panel is listed by Underwriters Laboratories, CSA, CE and NSF to ensure high quality and safety.

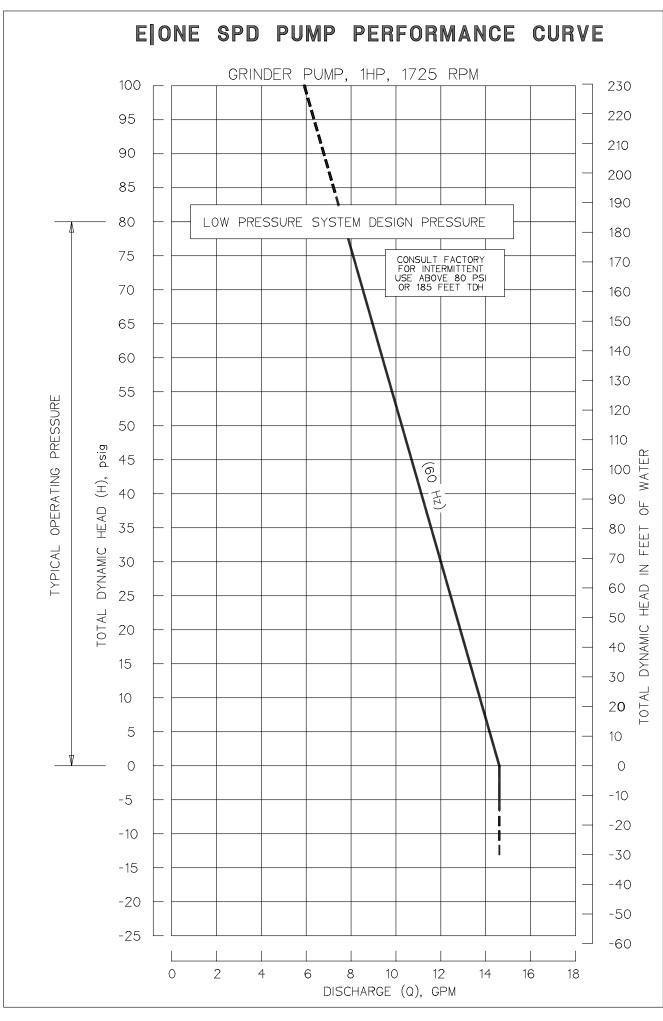
Standard Features

UL-approved, corrosion-proof polyester enclosure NEMA 4X-rated enclosure with hinged access panel Lockable latch with keyed-alike padlock included Circuit breakers Terminal blocks & ground lugs Dry contacts Lead/lag, run and alarm indicator lights Manual push-to-run

Optional Features

Hour meters (with larger enclosure) E/One Remote Sentry ready (with power loss capability) Dead front Generator receptacle with auto transfer GFCI receptacle Auto dialer ** Consult factory for special applications





ESD 08-0022 REV. 2, 6/08

